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Schweißtechnik
Lagereinrichtungen
Industriebedarf
Werksvertretungen
Gebrauchtmaschinen

VDF HEIDENREICH & HARBECK HANSEAT 640 (1008-9207337)



Control type
konventionell

Construction year
1978

Machine no.
1008-9207337

Make
VDF HEIDENREICH & HARBECK

Location
Ahaus

** from a maintenance workshop - good condition (!!)

** Machine was checked annually

Furnishing:

- heavy - robust lead/pull spindle machine
- "WERNER GARANT" face plate Ø 500 mm
- HEIDENHAIN digital display - type ND 730
- MULTIFIX steel holder, with 3x inserts
- "FINN SAFETY" lining protection - type SPS 600
- movable tailstock
- Machine light
- 1x foot key
- Chip back wall
- movable bed stop
- 2x EMERGENCY STOP switches
- Coolant system, with collecting tray

* Machine link:

<https://mhp.logotech.de/hpm/v7/Datenblatt/datenblatt.php?machineno=1008-9207337>

Machine attributes

turning length:	1000 mm
turning diameter over bed:	640 mm
turning diameter over slide rest:	380 mm
spindle turning speed range:	9.0 - 1800 U/min
spindle bore:	65,0 mm
morse taper:	5 MK
quill stroke:	225 mm
bed width:	405 mm
spindle taper:	DIN 55022 Gr. 8
adjustment:	Plan 410 mm
adjustment:	Ober 140 mm
total power requirement:	11 - 18.5 kW
weight of the machine ca.:	3200 kg.
dimensions of the machine ca.:	2950 x 1200 x 1500 mm

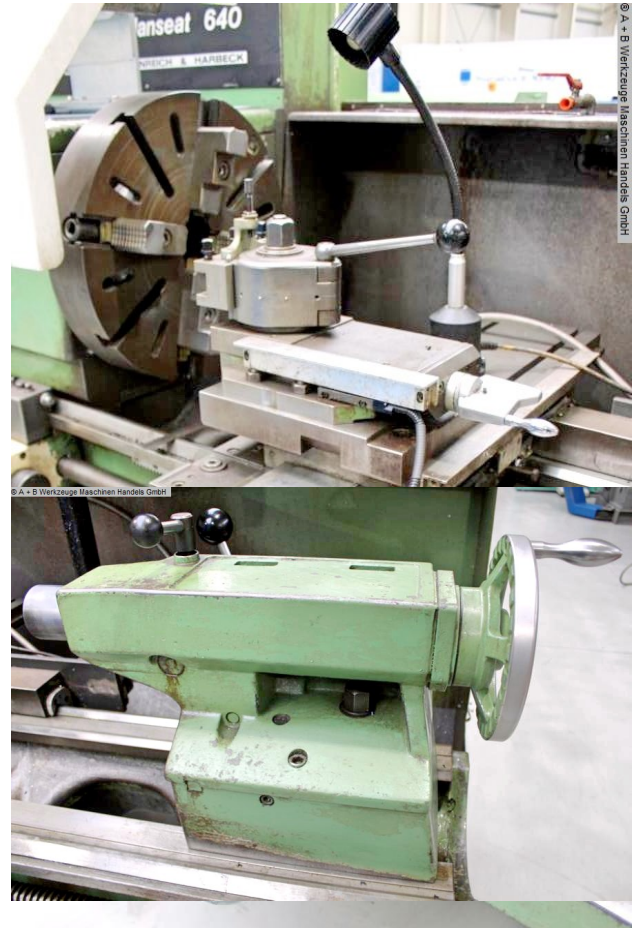
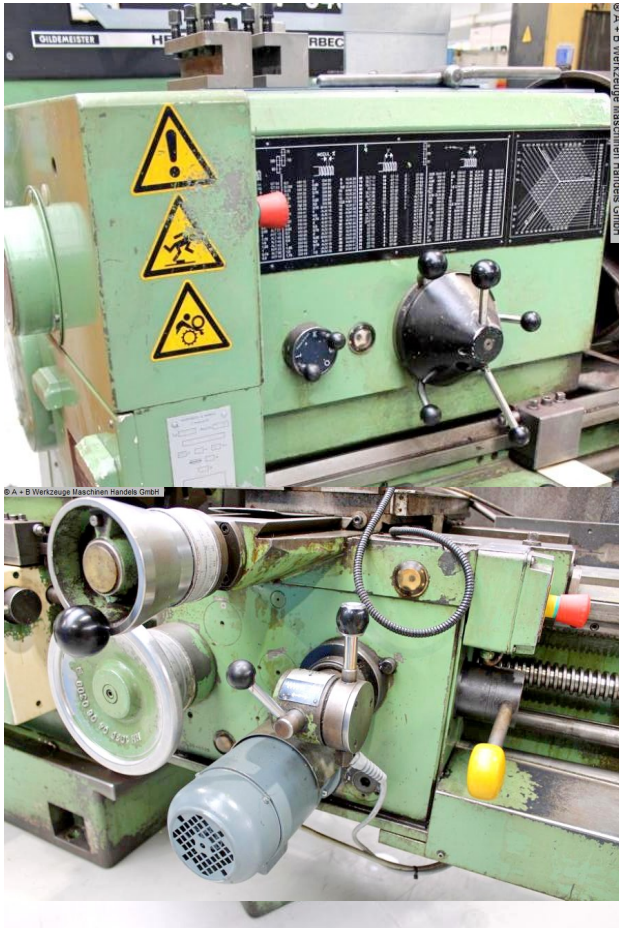
Machine images





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