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Schweißtechnik  
Lagereinrichtungen  
Industriebedarf  
Werksvertretungen  
Gebrauchtmaschinen

## TRUMPF TrumaBend V 85 (1008-9308109)



**Control type**  
CNC

**Construction year**  
1994

**Machine no.**  
1008-9308109

**Make**  
TRUMPF

### Furnishing:

- DELEM CNC control model DA 65
- electrical backgauge with R axis
- X axis 600 mm / R axis 250 mm
- manual crowning
- 3x manually adjustable stop fingers
- hydraulic upper tool clamping
- hydraulic lower tool clamping
- pneumatic die shifting
- foot control
- Required instructions

### \*\* including 1x new tool kit

- 1x divided upper tool: H = 158 mm / 28 ° / R = 1.0 mm
- 1x divided lower tool: V = 24 mm / 80 ° / R = 2.5 mm

### \* Machine video:

- <https://www.youtube.com/watch?v=jpV567KG7zU>

## Machine attributes

pressure:	80,0 t
chamfer length:	2040 mm
distance between columns:	1750 mm
column arm:	410 mm
table width:	120 mm
stroke:	215 mm
daylight:	385 mm
oil volume:	120 l
operating pressure:	340 bar
total power requirement:	11,6 KW
weight of the machine ca.:	8320 kg
range L-W-H:	2700 x 2200 x 2900 mm

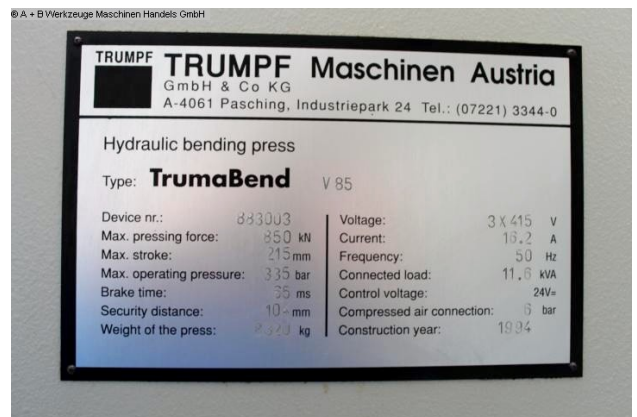
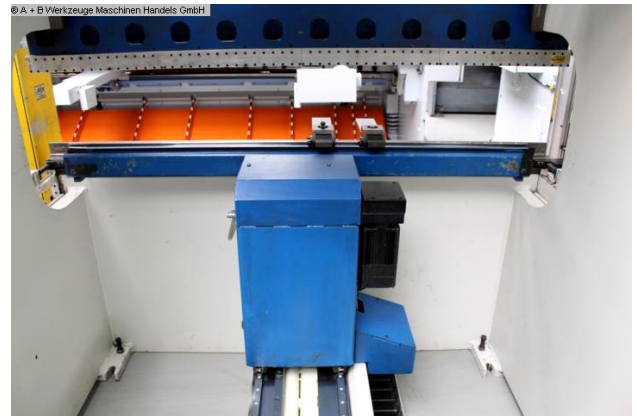
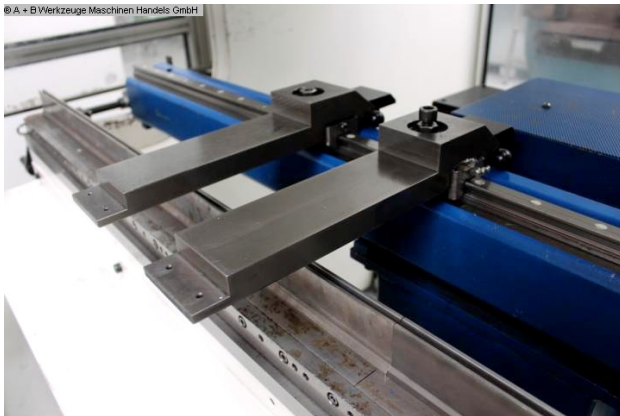
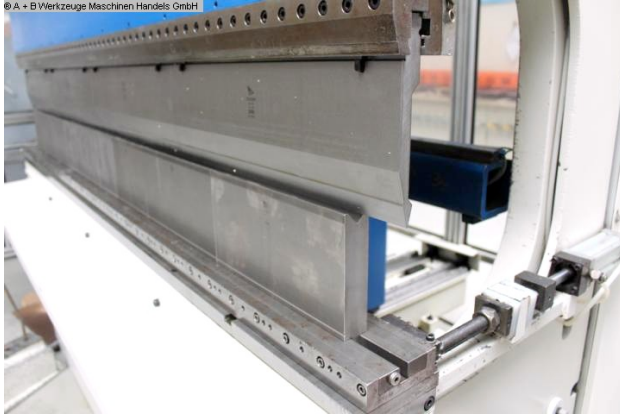
## Machine images





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**TRUMPF Maschinen Austria**  
GmbH & Co KG  
A-4061 Pasching, Industriepark 24 Tel.: (07221) 3344-0

Hydraulic bending press  
Type: **TrumaBend** V 85

Device nr.:	883003	Voltage:	3 X 415 V
Max. pressing force:	850 kN	Current:	16,2 A
Max. stroke:	215 mm	Frequency:	50 Hz
Max. operating pressure:	335 bar	Connected load:	11,8 kVA
Brake time:	35 ms	Control voltage:	24V-
Security distance:	10 - mm	Compressed air connection:	6 bar
Weight of the press:	2 320 kg	Construction year:	1994