



Rottweg 17 • D 48683 Ahaus  
Tel. (0 25 61) 93 84-0  
Fax (0 25 61) 93 84 36  
Internet: [www.ab-maschinen.de](http://www.ab-maschinen.de)  
E-Mail: [info@ab-maschinen.de](mailto:info@ab-maschinen.de)

Schweißtechnik  
Lagereinrichtungen  
Industriebedarf  
Werksvertretungen  
Gebrauchtmaschinen

## TRUMPF TrumaBend V 50 (1008-9308211)



**Control type**  
CNC

**Construction year**  
1994

**Machine no.**  
1008-9308211

**Make**  
TRUMPF

**Location**  
Ahaus

### Furnishing:

- DELEM CNC control model DA 24e
- controlled axes: Y1 - Y2 - X - R axis
- electrical backgauge (X axis)
- with 2x manually adjustable stop fingers
- hydraulic upper tool clamping
- hydraulic lower tool clamping
- pneumatic die shifting
- 2x front support arms
- Two-hand control / foot switch
- Operation manual

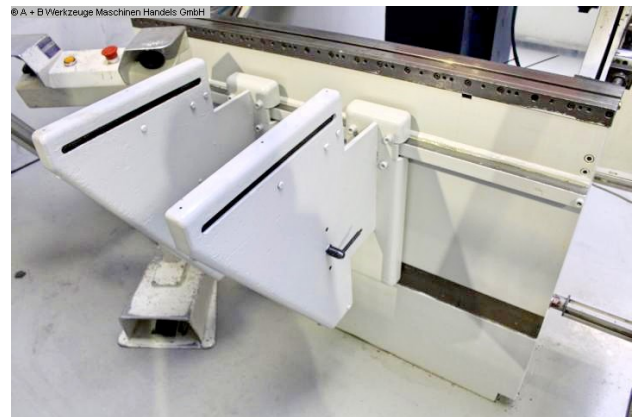
\* Machinevideo :

<https://www.youtube.com/watch?v=xSJAehgKKZ4>

## Machine attributes

pressure:	50,0 t
chamfer lenght:	1275 mm
distance between columns:	1040 mm
column arm:	410 mm
table width:	100 mm
ajustment speed:	200 mm/sec
working feed:	1-10 mm/sec
return speed:	135 mm/sec
stroke:	215 mm
tiltable up to:	+/- 10 mm
table height:	1050 mm
daylighth:	385 mm
oil volume:	80 ltr.
travel -x axis:	500 X-Weg mm
traversing speed:	300 R-Weg mm
total power requirement:	8,0 KVA
weight of the machine ca.:	4750 kg.
range L-W-H:	2000 x 2000 x 2380 mm

## Machine images



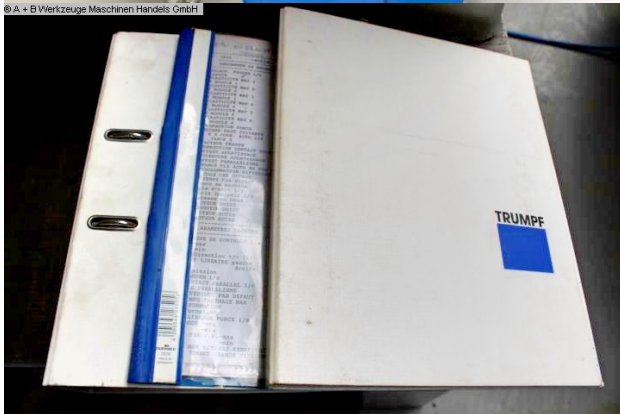
© A + B Werkzeuge Maschinen Handels GmbH

© A + B Werkzeuge Maschinen Handels GmbH



Rottweg 17 • D 48683 Ahaus  
 Tel. (0 25 61) 93 84-0  
 Fax (0 25 61) 93 84 36  
 Internet: www.ab-maschinen.de  
 E-Mail: info@ab-maschinen.de

Schweißtechnik  
 Lagereinrichtungen  
 Industriebedarf  
 Werksvertretungen  
 Gebrauchsmaschinen



<b>TRUMPF</b>	<b>TRUMPF Maschinen Austria</b>
GmbH & Co KG	A-4061 Pasching, Industriepark 24 Tel.: (07221) 3344-0
Presse-Plieuse Hydraulique	
Type: <b>TrumaBend</b>	V 50
Machine N°: 881019	Tension: 3 X 400 V
Force de pliage maxi.: 500 kN	Courant nominal: 12,5 A
Course maxi.: 215 mm	Frequence: 50 Hz
Pression de service maxi.: 290 bar	Puissance connectee: 80 kVA
Temps d'erre: 70 ms	Tension de la commande: 24V
Distance de securite: 112 mm	Raccordement d'air comprimé: 6 bar
Masse de la Presse: 4750 kg	Annee de construction: 1994