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Schweißtechnik
Lagereinrichtungen
Industriebedarf
Werksvertretungen
Gebrauchtmaschinen

SIMASV T22 Scanja HYDRA (1008-8389010)

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Control type
konventionell

Machine no.
1008-8389010

Make
SIMASV

Description:

- hydraulic horizontal bending machine
- cylinder under the worktop - hydraulic stroke adjustment of the slide
- Solid work surface made of stabilized steel
- large and free work surface
- Machine made of hardened and ground forged steel
- Micrometric adjustment of the working stroke with hydraulic valve
Handwheels on the front of the machine
- Permanent setting, even at maximum operating power, so that the desired
Bending angle is obtained without trials and tests
- Thanks to this system, the machine is suitable for both the production of
Prototypes as well as for the production of large series
- Adjustment of the feed speed by manual control valve
- Mold carrier pins made of hardened, alloyed steel, with quick change.
- Lubrication by means of a manual pump
- Control by electric foot pedal and accident prevention
Hand protection pushbuttons with timing
- The GREEN TECHNOLOGY system controls the shutdown of your bending press
temporary disuse

Scope of delivery:

- Central lubrication
- foot pedal
- Side stop bar 500 mm
- Hand wheel for adjusting the carriage stroke with visual display
- waste chute
- Bed. Instructions German
- CE declaration of conformity

including special accessories:

- Hand wheel for adjusting the carriage stroke with visual display
- Quick change punch holder H = 120 mm
- Quick change die holder H = 120 mm
- Die V = 80 mm, H = 120 mm
- 60 ° punch with gooseneck, H = 120 mm, R = 2 mm
- Workpiece holder console, on the side

Machine attributes

pressure:	22 t
stroke:	200 mm
flat steel:	120 x 15 mm
working feed:	8,0 mm/sec
return speed:	30,0 mm/min
work height max.:	925 mm
table::	630 x 1100 mm
total power requirement:	1,5 kW
motor:	400 Volt 50 Hz
weight:	630 kg
range L-W-H:	900 x 1200 x 920 mm

Machine images





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