

Rottweg 17 • D 48683 Ahaus Tel. (0 25 61) 93 84-0 Fax (0 25 61) 93 84 36 Internet: www.ab-maschinen.de E-Mail: info@ab-maschinen.de Schweißtechnik
Lagereinrichtungen
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## MG MH 3014 C (1008-9401296)



Control type NC

Construction year 2010

**Machine no.** 1008-9401296

**Make** MG

**Location**Ahaus

- \*\* Very good condition (!!)
- \*\* Current new price including accessories approx. 110.000 Euro
- \*\* Special price upon request

## Equipment:

- Robust electro-hydraulic 4-roll bending machine
- \* ??4-roll concept offers a wide range of bending and rounding options
- MG NC control unit "ELAP LYNX"
- \* Operation Control of all rolls and machine axes
- \* Digital position display
- \* Manual operation via joysticks
- \* Freely movable control panel
- Two central rolls are directly driven by hydraulic motors
- Conical rolling is possible by tilting the rolls
- Parallelism of the side rolls via torsion shafts
- Pre-bending on both sides
- Diameters of up to 1.1 times the top roll diameter are possible
- Forged and hardened rolls with a hardness of 53-55 HRC
- Low-maintenance, robust machine design

- Permanent lubrication of all components Bearings
- Sturdy welded steel construction
- 2x bending speeds selectable
- Electro-hydraulic folding bearing for easy pipe removal
- Pressure gauge/pressure indicator for the rollers
- Safety device (safety lanyard with switch unit)
- Operating instructions (PDF)

## **Machine attributes**

sheet width:

plate thickness:

14.0 mm ST

pre-bending:

12.0 mm ST

diameter of upper rolls:

> 290 mm

side roll diameter:

- 210 mm

diameter of lower rolls:

- 270 mm

bending speed: ca. 2.0 + 5.0 m/min

Control: ELAP LYNX oil volume: 125 Liter voltage: 380 V total power requirement: 11.0 kW weight: 9000 kg

range L-W-H: 4800 x 1900 x 1600 mm

## **Machine images**







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