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Schweißtechnik  
Lagereinrichtungen  
Industriebedarf  
Werksvertretungen  
Gebrauchtmaschinen

## GASPARINI PBS 45/2000 FP (1008-9308356)



**Control type**  
CNC

**Construction year**  
2003

**Machine no.**  
1008-9308356

**Make**  
GASPARINI

**Location**  
Ahaus

\*\* good / well-maintained condition (!!)

Furnishing:

- DELEM CNC control model DA 65
- \* Swivel control panel, front right
- \* 2D graphical programming & product display
- \* Tool & program library
- \* including new screen (installed 11/2023 .. 1.200 euros)
- CNC controlled axes: Y1 + Y2 / X / R axis
- CNC controlled back gauge (X axis)
- CNC controlled height adjustment from the back gauge (R axis)
- manual adjustment of the 2x stop fingers (Z axis)
- AMADA-SYSTEM A upper tool clamping, including upper wedge crowning
- AMADA SYSTEM A lower tool clamping
- FIESSLER motor-adjustable laser protection device at the front (AKAS 160 S)
- 1x freely movable foot switch
- 2x front support arms
- 1x set of AMADA-SYSTEM A bending tools
- Rear safety device (lockable door)

- Safety device on the side (pivoting doors)
- Control instructions (PDF) + machine circuit diagram

\* Machine link:

<https://mhp.logotech.de/hpm/v7/Datenblatt/datenblatt.php?machineno=1008-9308356>

## Machine attributes

|                            |                       |
|----------------------------|-----------------------|
| pressure:                  | 45,0 t                |
| chamfer lenght:            | 2050 mm               |
| distance between columns:  | 1600 mm               |
| column arm:                | 300 mm                |
| stroke:                    | 150 mm                |
| daylighth:                 | 395 mm                |
| ajustment speed:           | 100 mm/sec            |
| working feed:              | 1-10 mm/sec           |
| return speed:              | 70,0 mm/sec           |
| table width:               | 60,0 mm               |
| table height:              | 905 mm                |
| oil volume:                | 150 l                 |
| operating pressure:        | 340 bar               |
| voltage:                   | 400 V                 |
| total power requirement:   | 5,5 KW                |
| weight of the machine ca.: | 3500 kg               |
| range L-W-H:               | 2900 x 2100 x 2420 mm |

## Machine images





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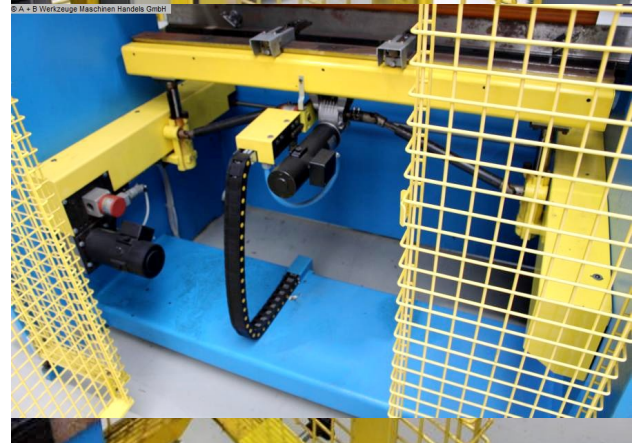
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