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Schweißtechnik
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ERMAK POWER BEND FALCON 1270x60S (1008-8303018)



Control type
CNC

Machine no.
1008-8303018

Make
ERMAK

Location
Ahaus

CNC press brake with special equipment

- * "ERGO" version - knee room for the operator
 - * flexible articulated arm bracket for the control
 - * increased installation height
 - * increased cylinder stroke
 - * as well as increased bending beam speeds
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Furnishing:

- DELEM CNC control model DA-58T graphics / touchscreen
- * 2D graphic programming
- * 15 "high definition color TFT screen
- * Bending sequence calculation
- * Product programming and display in real size
- * USB interface

- Motorized backgauge with R-axis, on recirculating ball spindles
- X = 800 mm R = 250 mm with 2 stop fingers
- controlled axes: Y1 - Y2 - X - R
- Upper deer foot tool with PS 135.85-R08, system "A" with quick-change clamp
- Additional crowning device in the tool holder of the upper tool
- 4V universal die block M 460 R with die shoe 60 mm holder
- BOSCH / HOERBIGER hydr. Components
- SIEMENS electrical system
- LEUZE light barrier behind the machine
- FIESSLER AKAS laser with FPSC protective device v.d. machine
- Swiveling control panel, mounted on the left
- front, foldable sheet metal support
- Double foot operation
- CE mark / declaration of conformity
- User manual: machine and control in German
- Safety manual: press brakes

Machine attributes

pressure:	60 t
chamfer length:	1270 mm
distance between columns:	1000 mm
column arm:	410 mm
ram stroke speed:	160 mm/sec
return speed:	165 mm/sec
work speed:	10 mm/sec
work stroke:	275 mm
daylight:	530 mm
table height:	900 mm
table width:	90,0 mm
oil volume:	150 ltr.
voltage:	400 V
engine output:	7,5 kW
back stop - adjustable:	0 - 500 mm
Weight:	4.320 kg
range L-W-H:	2.250x1.960x2.750 mm

Machine images





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