



Rottweg 17 • D 48683 Ahaus
Tel. (0 25 61) 93 84-0
Fax (0 25 61) 93 84 36
Internet: www.ab-maschinen.de
E-Mail: info@ab-maschinen.de

Schweißtechnik
Lagereinrichtungen
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EHT MULTISWING 4 - 32 (1008-9355109)



Control type
CNC

Construction year
1999

Machine no.
1008-9355109

Make
EHT

Location
Ahaus

** From a maintenance workshop

** Good / well-maintained condition (!!)

- in checked conditions - machinevideo -

<https://www.youtube.com/watch?v=RY-amZooeX4>

Equipment:

- Robust CNC folding machine
- CNC control unit - CYBELEC "DNC 80 PP"
- * Swiveling control panel, front right
- * 2D graphic display for display and multiple simulation
- * 2D graphic programming
- * Easy handling
- CNC electro-motorized backgauge
- * Travel range 10.0 - 1,600 mm
- * Pneumatic / lowerable stop fingers
- * Adjustment speed max. 250 mm/sec.
- * Rear sheet support table with brushes
- Electro-motorized lower beam adjustment (S axis)

- Electro-hydraulic pivoting movement of the lower beam
- Pneumatic upper tool clamping
- Pneumatic lower tool clamping
- 1x freely movable double foot switch
- Original operating instructions + wiring diagram/hydraulic diagram

** Special accessories included:

- 1x split set of goat's foot upper tools, H = 150 mm (not complete)
- 1x split set of goat's foot upper tools, H = 200 mm (not complete)
- 1x split bending/lower tool
- Rear sheet support with brushes

Machine attributes

sheet width:	3200 mm
plate thickness:	4.0 mm ST
distance between columns:	3300 mm
upper clamping bar adjustment:	400 mm
Adjustment folding beam:	80.0 mm
pivoting angle:	180 Grad
clamping capacity max.:	200 KN
rear stop:	10.0 - 1600 mm
oil volume:	160 Liter
total power requirement:	9.8 kW
weight:	8500 kg
range L-W-H:	~ 4900 x 2000 x 2300 mm

Machine images





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