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Schweißtechnik  
Lagereinrichtungen  
Industriebedarf  
Werksvertretungen  
Gebrauchtmaschinen

## DURMA CNC AD-R 40.220 (1008-9308447)



**Control type**  
CNC

**Construction year**  
2014

**Machine no.**  
1008-9308447

**Make**  
DURMA

**Location**  
Ahaus

\*\* Current new price ~ 100.000 Euro

\*\* Special price upon request

### Equipment:

- CNC electro-hydraulic press brake
- \* Stress-relieved steel construction body = durable monoblock frame
- CYBELEC CNC control model DNC 880 S
- \* graphic display (extern)
- \* Product representation as line, area, or volume drawing
- \* Clear, user-friendly menus in the operator's language
- \* Extensive tool and product library
- \* Graphic 2D programming
- \* Automatic bending sequence calculation and collision detection
- \* Pivoting control panel, front right
- CNC-controlled axes: Y1 + Y2 + X + R axes + CNC crowning
- CNC electro-motorized backgauge (X axis)
- \* With 2 manually adjustable stop fingers (Z axis)
- \* Backgauge with ball screw + linear guides
- \* Travel speed .. 250 mm/sec.

- CNC electro-motorized height adjustment of the backgauge (R axis)
- \* Max. travel 250 mm
- \* Travel speed 140 mm/sec.
- CNC electro-motorized lower beam crowning
- FIESSLER laser safety device at the front
- Upper tool holder with upper wedge crowning & quick-change adapter (AMADA)
- \* Includes split tool set
- 1x universally rotatable MULTI-V die block
- 2x front + sliding robust support arms
- \* Mounted on a linear guide rail system
- Side safety guard (swinging doors)
- Rear safety guard (swinging door)
- 1x freely movable foot switch
- Operating instructions (PDF)

## Machine attributes

pressure:	220 t
chamfer lenght:	4050 mm
distance between columns:	3600 mm
stroke of upper beam:	265 mm
throat:	410 mm
daylighth:	530 mm
ajustment speed:	160 mm/sec
working feed:	10.0 mm/sec
return speed:	140 mm/sec
Control:	DNC 880 S
work height max.:	900 mm
table width:	104 mm
back stop - adjustable:	max. 675 mm
oil volume:	250 l
total power requirement:	22.0 kW
weight:	15600 kg
range L-W-H:	5250 x 1770 x 2950 mm

## Machine images





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TYPE		AC-P	40000
URETIM YILI BAUJAHR ANNO DI COSTRUZIONE ROK VYROBY ROK PRODUKCJI TILLVERKNINGSÅR	- MANUFACTURING YEAR - AÑO DE FABRICACIÓN - ANNÉE FABRICATION - VALMISTUSVUOSI - BYGGÅR - BOUWJAAR	2014	
SERİ NO MASCH-NR MATRICOLA VÝROBNÍ ČÍSLO NUMER MASZYN SERIENNUMMER	- MACHINE NO - N°DE SERIE - VALMISTUSNUMERO - MASKINNR - SERIE-NUMMER	7846149033	
KAPASITE KAPAZITÁT CAPACITA' KAPACITA NACISK KAPACITET	- CAPACITY - CAPACIDAD - CAPACITE - TON - KAPASITET - CAPACITEIT	4050x220	TON
STROK HUB CORSO ZDVH SKOK SKOK	- STROKE - CARRERA - COURSE - ISKUNPITUUS - SLAG - SLAG	265	mm
VURUS SAYISI HUBZAHL PRO MIN. COLPI AL MINUTO POČET ZDVHU ZA MIN. CYKLE NA MINUTE SLAG/MINUT	- STROKE IN A MINUTE - GOLPES POR MINUTO - COUPS PAR MINUTE - ISKULUKU - SLAGANTALL PR. MIN. - AANTAL SLAGEN/MIN	-	1/min
YAĞ KAPASİTESİ OLTANK KAPAZITÁT CAPACITA' SERBATOIO OLEJAVNA NAPLN POJEMNOŚĆ ZBIORNIKA OLJETANKENS RYM	- LUBRICANT CAPACITY - CAPACIDAD DEL LUBRICANTE - CAPACITE RESERVOIR - ÖLJYMAARA - KAPACITET OLJETANK - TANK INHOUD	250	lt
ÜST KALIP AĞIRLIĞI GEWICHT OBERWERKZEUG PESO UTENSILE SUPERIORE HMOTNOST H.NASTROJE CIĘŻAR NARZ. GÓRNEGO ÖVERVERKTYGETS VIKT	- TOP TOOL WEIGHT - PESO DEL PUNZÓN - POIDS DU POINSON - VLATYOKALUN PAINO - VEKT ÖVERVERKTOEY - GEWICHT BOVENSTEMPEL	11	Kg
ALT KALIP AĞIRLIĞI GEWICHT UNTERWERKZEUG PESO UTENSILE INFERIORE HMOTNOST S.NASTROJE CIĘŻAR NARZ. DOINEGO UNDERVERKTYGETS VIKT	- BOTTOM TOOL WEIGHT - PESO DE LA MATRIZ - POIDS DE LA MATRICE - ALATYOKALUN PAINO - VEKT UNDERVERKTOEY - GEWICHT MATRIJS	500	Kg
EN BREITE LARGHEZZA ŠÍRKA SZEROKOŚĆ DUP	- WIDTH - ANCHO - LARGEUR - LEVEYS - BREDE - BREEDTE	2530	mm
BOY LANGE LUNGHEZZA DÉLKA DŁUGOŚĆ LÄNGD	- LENGTH - LARGO - LONGUEUR - PITUUS - LENGDE - LENGTE	5200	mm
YÜKSEKLİK HÖHE ALTEZZA VÝŠKA WYSOKOŚĆ HÖJD	- HEIGHT - ALTO - HAUTEUR - KORKEUS - HOEYDE - HOOGTE	2950	mm
AĞIRLIK GEWICHT PESO HMOTNOST CIĘŻAR MASKINVIKT	- WEIGHT - PESO - POIDS - PAINO - VEKT - GEWICHT	15000	Kg
DURMAZLAR MAKİNA SANAYİ ve TİCARET A.Ş. Organize Sanayi Bölgesi 75. Yıl Bulvarı BURSA / TÜRKİYE Tel: +90 224 219 18 00 pbx. Fax : +90 224 242 75 80 MADE IN TURKEY			