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Schweißtechnik  
Lagereinrichtungen  
Industriebedarf  
Werksvertretungen  
Gebrauchtmaschinen

## BERNARDO SRB 40 NC (1008-8110004)

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**Control type**  
konventionell

**Machine no.**  
1008-8110004

**Make**  
BERNARDO

**Location**  
Ahaus

### characteristics

- A variety of clamping and machining options thanks to the construction-related construction
- Electromotive height adjustment of the drill head without adjusting the Drilling position, ideal for deep hole drilling
- Drill head can be swiveled 180 °, boom can be moved back and forth and horizontally pivotable
- Thread cutting device and 6 automatic drilling feeds in the Basic equipment included
- Large table surface (1195 x 500 mm) for simultaneous clamping several workpieces
- Digital speed and drilling depth display included in the scope of delivery
- Quick set-up of the drill head on the workpiece, the clamping takes place hydraulically
- Heavily ribbed column ensures great rigidity of the boom
- Stable construction guarantees vibration-free work
- As standard with electronically infinitely variable speed control

### scope of delivery

- Electromagnetic spindle feed
- Digital speed display
- Digital drilling depth display
- Electromotive drill head adjustment
- First filling with Shell Tellus 46
- Keyless chuck 1 - 13 mm / B 16
- Drill chuck arbor MK 4 / B 16
- Reducing sleeve MT 4/3, 4/2, 3/1
- Thread cutting device
- LED machine light
- coolant device
- Height-adjustable protective cover

## Machine attributes

threading:	30 M
bore capacity in steel (diameter):	40,0 mm
workpiece height max.:	380 - 785 mm
arm length:	985 mm
spindle taper:	4 MK
boring head swiveling right/left:	-80 / +80 Grad
table surface area:	1210 x 520 mm
turning speeds:	50 - 2000 U/min
column diameter:	220 mm
column diameter:	220 mm
table surface area:	1.210 x 520 mm
quill stroke:	200 mm
feed range - spindle:	0,08 - 0,5 mm/U
total power requirement:	2,2 kW
weight of the machine ca.:	2.800 kg.
dimensions of the machine ca.:	2,45 x 1,2 x 2,72 m

## Machine images

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