



Rottweg 17 • D 48683 Ahaus  
Tel. (0 25 61) 93 84-0  
Fax (0 25 61) 93 84 36  
Internet: www.ab-maschinen.de  
E-Mail: info@ab-maschinen.de

Schweißtechnik  
Lagereinrichtungen  
Industriebedarf  
Werksvertretungen  
Gebrauchtmaschinen

## BERNARDO GB 30 Vario (1008-8100206)



**Control type**  
konventionell

**Machine no.**  
1008-8100206

**Make**  
BERNARDO

**Location**  
Ahaus

### characteristics

Infinitely variable speed, ideal for setting the desired one  
Cutting speed. Automatic tool ejector and  
Thread cutting device as standard.

Electromechanical drilling feed, adjustable from 0.1 - 0.3 mm / rev  
Solid gray cast iron table with rotating and swiveling support surface  
T-slots in the machine base enable high workpieces to be clamped.

Guaranteed concentricity = 0.02 mm, measured in the quill  
Hardened and ground gears ensure smooth running  
Adjustable drilling depth stop with an easily readable scale

### Scope of delivery:

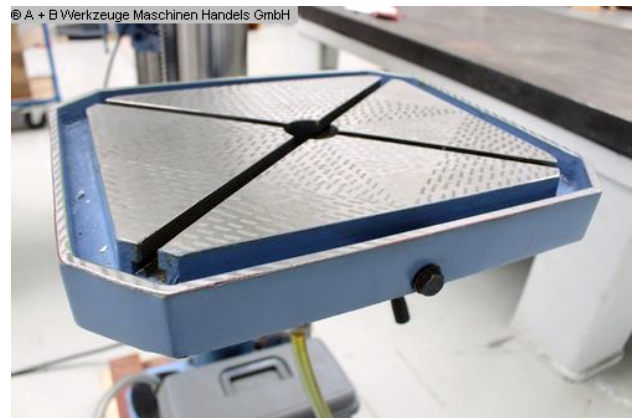
- Drill chuck arbor MK 3 / B 16
- Reducing sleeve MT 3/2, MT 3/1
- Key chuck 1 - 13 mm / B 16
- coolant device
- Electromagnetic spindle feed

- Thread cutting device
- Automatic tool ejector
- LED machine light
- Digital speed display
- First filling with Shell Tellus 46
- Height-adjustable protective cover

## Machine attributes

bore capacity in steel (diameter):	32,0 mm
threading:	22 M
bore stroke:	125 mm
throat:	280 mm
morse taper:	3 MK
table::	450 x 380 mm / 14er Nut
turning speeds:	70 - 3.500 U/min
feed:	0,1 / 0,2 / 0,3 mm/U
column diameter:	110 mm
weight:	320 kg
range L-W-H:	500x800x2.100 mm
total power requirement:	1,1 / 2,2 kW

## Machine images





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