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Schweißtechnik  
Lagereinrichtungen  
Industriebedarf  
Werksvertretungen  
Gebrauchtmaschinen

## BERNARDO GB 28 S (1008-8100202)

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**Control type**  
konventionell

**Machine no.**  
1008-8100202

**Make**  
BERNARDO

**Location**  
Ahaus

### Description :

- 12 switchable speeds thanks to the powerful 2-stage motor
- Direction of rotation switch for clockwise and counterclockwise rotation for thread cutting
- Solid work table (rotatable 360 °), swiveling from -45 ° to + 45 °
- Machined machine base for clamping particularly high workpieces
- Quality ball bearings ensure high concentricity
- Easy tool change thanks to the automatic tool ejector
- Adjustable drilling depth stop, drilling depth can be read off using a scale
- Stable and polished steel column, designed for heavy use
- Very smooth running thanks to ground gears in the gearbox
- High level of safety thanks to the height-adjustable chuck guard with microswitch

### Scope of delivery:

- Key chuck 1 - 13 mm / B 16
- Drill chuck arbor MK 3 / B 16
- Reduction sleeve MK 3/2
- Automatic tool ejector

- Thread cutting device
- Right-left rotation device
- Height-adjustable protective cover
- work light

## Machine attributes

bore capacity in steel (diameter):	28,0 mm
threading:	12 M
bore stroke:	130 mm
throat:	250 mm
table::	375 x 375 mm
morse taper:	3 MK
turning speeds:	75 - 3.200 U/min
total power requirement:	1,1 / 1,5 kW
weight of the machine ca.:	215 kg.
range L-W-H:	450 x 600 x 2.020 mm

## Machine images

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