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Schweißtechnik
Lagereinrichtungen
Industriebedarf
Werksvertretungen
Gebrauchtmaschinen

AMADA GX II 630 (1008-9325414)



Control type
CNC

Construction year
2007

Machine no.
1008-9325414

Make
AMADA

Location
Ahaus

** In good condition (!!)

** current new price including accessories approx. 110.000 Euro

** Special price upon request

Equipment:

- Robust CNC electro-hydraulic guillotine shear
- AMADA CNC touch control, front left ("GP 37W2")
- * Machine control including information display
- * Main display with 4 control panels
- * Control/operation of all functions
- * Max. 50 cutting programs with 15 sequences each
- CNC electro-motorized backgauge
- * Travel speed 100 mm/sec.
- CNC electro-hydraulic cutting angle adjustment
- CNC electro-hydraulic cutting gap adjustment
- Sighting device & cutting line illumination for viewing the scribe line
- * ??Shear cutting according to the optical scribe line
- Manually adjustable table support plates, including ball transfer units
- * Grip recesses in the front support table

- 2x freely movable foot switches
- Operating instructions + circuit diagram

** SPECIAL ACCESSORIES included:

- Backgauge system with 3 stations + separate control:
 - * STATION 1 - AMADA conveyor belt with pneumatic sheet support device
 - * STATION 2 - AMADA conveyor belt with pneumatic scrap deflector
 - * STATION 3 - AMADA stacking device with scissor lift table device
- Wooden box with spare knives
- 1x AMADA extra-long side stop, with support foot
- * Length approx. 3.000 mm
- 2x AMADA extra-long front support arms

Machine attributes

sheet width:	3050 mm
plate thickness:	6.35 mm
thickness at "Niro-steel":	4.00 mm
:	8.00 mm
down holder:	10 Stück
cutting angle:	0°40 - 2°20 Grad
:	3340 mm
work height max.:	860 mm
:	575 mm
Control:	GP 37W2
:	13 - 33
0:	max. 315 bar
oil volume:	100 ltr.
total power requirement:	6.0 kW
weight of the machine ca.:	6030 + 1850 kg

Machine images





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AMADA
 AMADA COMPANY, Ltd.

HYDRAULIC GUILLOTINE SHEAR
 CISAILE GUILLOTINE HYDRAULIQUE
 HYDRAULISCHE TAFELSCHERE
 CISOIA IDRAULICA
 CIZALLA GUILLOTINA IDRAULICA

Machine
 Machine
 Maschine
 Macchina
 Máquina

G X I I 6 3 0

Maximum cutting force
 Force maximale
 Max. Schnitkraft
 Forza massima
 Fuerza máxima

1 9 7
 kN

Maximum stroke
 Course maximum
 Maximaler Hub
 Corsa massima
 Carrera máxima

1 6 0
 mm

Weight
 Poids machine
 Gewicht
 Peso macchina
 Peso máquina

6 0 3 0
 kg

Noise level
 Niveau de bruit
 Geräuschpegel
 Livello acustico
 Nivel de ruidos

< 7 5
 dB (A)

Voltage/Frequency
 Tension/Frequence
 Spannung/Frequenz
 Tensione/Frequenza
 Tensión/Frecuencia

4 0 0 5 0
 4 1 5
 Volts Hz

Number of phases
 Nombre de phases
 Anzahl der Phasen
 Numero di fasi
 Numero de fases

3

Foreseen power
 Puissance installée
 Leistungsaufnahme
 Potenza installata
 Potencia instalada

5 5 5
 7 5
 kW

Nominal current
 Intensité nominale
 Nennstrom
 Intensità nominale
 Intensidad nominal

1 6
 A

Manufacturing date
 Date de fabrication
 Fabrikationsdatum
 Data di fabbricazione
 Fecha de fabricación

1 1 2 0 0 7

Serial number
 Immatriculation
 Seriennummer
 Immatricolazione
 Matricula

C 0 7 0 0 8 7

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 F - 93290 Tremblay en France
 MADE IN FRANCE

CE
AMADA